



## DI – METHYL SEBACATE (KANATOL- 1S)

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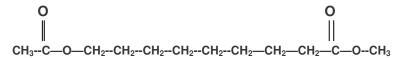
### Light stabilizer & Plasticizer

Chemical Nature Sebacic Acid ester of Methanol

Chemical Name :- Di-Methyl Sebacate Trade Name :- K- 1S

Trade Name :- K- 1S Molecular Formula :-  $\mathbf{C}_{12}\mathbf{H}_{22}\mathbf{O}_4$ Molecular Weight :- 230.30

Molecular Structure :- CH<sub>3</sub>COOC<sub>8</sub>H<sub>16</sub>COOCH<sub>3</sub>



CAS Number :- 106 -79 -6

UN. NO :- NA

EINECS NO :- 203 -431 -4

# Specification Characteristics Unit Test Method Value

Colour	HU	ASTM-D-1045-08	60 max.
Volatile Loss (110 °C/ 1Hrs)	wt.%	KLJTM	0.50 max.
Ester Value	mg KOH/g	ASTM-D-1045-08	480 - 486
Acid value	wt.%	ASTM-D-1045-08	0.5 max.
Moisture	wt.%	ASTM-E-203-08	0.25 max.
Specific Gravity (27°C)	-	ASTM-D-1045-08	0.990 - 0.996
Ester content	wt.%	ASTM-D-1045-86	98.00 min.
Heat Stability (110°C/1Hrs)	HU	ISI-9591-96-13	75 HU
Acidity after heat treatment	wt.%	ASTM-D-1045-08	0.05
Plasticizing Esters by GC	% by area	KLJTM	98.00 min.
Residual alcohol	% by area	KLJTM	0.10 max.

#### **Typical Properties**

Boiling Point at 760mm Hg	$^{\circ}$ C	Lit	287-289
Pour point	$^{\circ}$ C	Lit.	29 - 31
Viscosity at 27 °C	ср	KLJTM	$6.5 \pm 0.5$
Refractive Index (27 ℃)	_	ASTM-D-1045-86	1.442-1.448.
Flash Point	℃	Lit	145

**Total Solution in Plasticizers** 





### **DI – METHYL SEBACATE (KANATOL-1S)**

Properties K-1S is an colourless to yellowish oily liquid, having characteristic smell, free of

foreign materials. Does not dissolve in water, dissolves in organic solvents,

Application K-1S acts as an intermediate to produce Light stabilizers for hindered

amines.

K-1S finds wide use as a Plasticizer with rapid absorbency and low residual

tack.

**K-1S** is also used as a softening agent.

**K-1S** is used as a solvent for cellulosic resins, synthetic resins and rubbers.

K-1S can also be used in the production of decanedi-hydrazide, which can be

Used as a precursor for isocyanates for the synthesis of thermoplastics.

K-1S is widely used in automotive care, filler, paint, pesticide, greases and food

contact applications.

Plasticizing Efficiency N.A.

Packing & Storage K-1S is packed in 200/225 kg iron drum only. It is stored in tightly closed

container, in a cool & dry, ventilated area.

Shelf Life Original characteristics remain intact for 12 months, if kept in recommended

storage.

**Safety** The MSDS can be provided on request.

**Disclaimer**The data contained in this publication are based on our current knowledge and experience. During processing, there are so many factors which may affect the

application part of **K-1S**, so these data neither imply any guarantee of certain properties, nor the suitability of the product for the specific purpose. Any data given in this publication may change without prior information and do not

constitute the agreed quality of our product.

Total Solution in Plasticizers